

# CHIMEI

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## 押板級 WONDERLITE<sup>®</sup> PC-385KS

August 21, 2017 V1W

### 加工建議條件：

A 乾燥條件： 90~100°C x 4 hrs

- 與下列條件有關
- a) 環境濕度
  - b) 儲存條件
  - c) 乾燥機的乾燥狀況

B. 押出機Barrel溫度設定建議：250~260°C，可依现场押出状况进行微调

### 注意事項：

1. 操作期間請避免原料受到任何污染.
2. 避免膠料在料管中高溫滯留過久.
3. 一般射出時，為避免膠料劣解，射出溫度請勿高於280°C.

### 清料管建議 (Purging)：

熱分解性的材料不可用於清除殘存餘射出機或押出機料管中的WANDERLITE<sup>®</sup>聚碳酸酯樹脂與WONDERLOY<sup>®</sup> PC/ABS樹脂。一般用於PC與PC/ABS的清管劑多為熱安定性較佳之樹脂，例如聚乙烯Polyethylene (PE)、聚丙烯Polypropylene (PP) ...等，即是廣為業者使用的清管材料。

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